

# Stanyl<sup>®</sup> TW441-FC

## PA46

High Viscosity, Heat Stabilized, Lubricated, Food Contact Quality

Print Date: 2024-03-27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage [parallel]	2 / *	%	Sim. to ISO 294-4
Molding shrinkage [normal]	2 / *	%	Sim. to ISO 294-4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	3300 / 1000	MPa	ISO 527-1/-2
Tensile modulus (120°C)	800 / -	MPa	ISO 527-1/-2
Tensile modulus (160°C)	650	MPa	ISO 527-1/-2
Tensile modulus (180°C)	600	MPa	ISO 527-1/-2
Tensile modulus (200°C)	500	MPa	ISO 527-1/-2
Yield stress	100 / 55	MPa	ISO 527-1/-2
Yield stress (120°C)	50	MPa	ISO 527-1/-2
Yield stress (160°C)	40	MPa	ISO 527-1/-2
Yield stress (180°C)	35	MPa	ISO 527-1/-2
Yield stress (200°C)	30	MPa	ISO 527-1/-2
Nominal strain at break	35 / >50	%	ISO 527-1/-2
Nominal strain at break (120°C)	>50	%	ISO 527-1/-2
Nominal strain at break (160°C)	>50	%	ISO 527-1/-2
Nominal strain at break (180°C)	>50	%	ISO 527-1/-2
Nominal strain at break (200°C)	>50	%	ISO 527-1/-2
Flexural modulus	3000 / 900	MPa	ISO 178
Flexural modulus (120°C)	800	MPa	ISO 178
Flexural modulus (160°C)	600	MPa	ISO 178
Flexural strength	150 / 50	MPa	ISO 178

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## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Flexural strength (120°C)	50	MPa	ISO 178
Flexural strength (160°C)	40	MPa	ISO 178
Charpy impact strength (+23°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 45	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	10 / 40	kJ/m <sup>2</sup>	ISO 180/1A
<b><i>THERMAL PROPERTIES</i></b>			
<i>DRY / COND</i>			
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	190 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	280 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.85 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.1 / *	E-4/°C	ISO 11359-1/-2
Thermal Index 5000 hrs	152	°C	IEC 60216/ISO 527-1/-2
<b><i>ELECTRICAL PROPERTIES</i></b>			
<i>DRY / COND</i>			
Volume resistivity	1E13 / 1E7	Ohm*m	IEC 62631-3-1
Electric strength	25 / 15	kV/mm	IEC 60243-1
Comparative tracking index	400 / -	V	IEC 60112
Relative permittivity (100Hz)	3.9 / 22	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3.6 / 4.5	-	IEC 62631-2-1
<b><i>OTHER PROPERTIES</i></b>			
<i>DRY / COND</i>			
Humidity absorption	3.7 / *	%	Sim. to ISO 62
Density	1180 / -	kg/m <sup>3</sup>	ISO 1183

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