

# Stanyl® TW200F8

## PA46–GF40

40% Glass Reinforced, Heat Stabilized

Print Date: 2024–03–27

Stanyl® TW200F8 is a high heat polyamide that offers excellent creep resistance, strength, stiffness and fatigue resistance especially at high temperatures, in combination with cycle–time advantages and excellent flow.

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>RHEOLOGICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Molding shrinkage [parallel]	0.5 / *	%	Sim. to ISO 294–4
Molding shrinkage [normal]	1.1 / *	%	Sim. to ISO 294–4
<b>MECHANICAL PROPERTIES</b>			
	<b>DRY / COND</b>		
Tensile modulus	13000 / 8000	MPa	ISO 527–1/–2
Tensile modulus (120°C)	6900 / –	MPa	ISO 527–1/–2
Tensile modulus (160°C)	6100	MPa	ISO 527–1/–2
Tensile modulus (180°C)	5600	MPa	ISO 527–1/–2
Tensile modulus (200°C)	5200	MPa	ISO 527–1/–2
Stress at break	235 / 140	MPa	ISO 527–1/–2
Stress at break (120°C)	130 / –	MPa	ISO 527–1/–2
Stress at break (160°C)	115	MPa	ISO 527–1/–2
Stress at break (180°C)	105	MPa	ISO 527–1/–2
Stress at break (200°C)	100	MPa	ISO 527–1/–2
Strain at break	3.3 / 6	%	ISO 527–1/–2
Strain at break (120°C)	6 / –	%	ISO 527–1/–2
Strain at break (160°C)	7	%	ISO 527–1/–2
Strain at break (180°C)	7	%	ISO 527–1/–2
Strain at break (200°C)	8	%	ISO 527–1/–2
Flexural modulus	11800 / 7000	MPa	ISO 178
Flexural modulus (120°C)	5800	MPa	ISO 178

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

## Property Data

# Stanyl® TW200F8

Print Date: 2024-03-27

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Flexural modulus (160°C)	5200	MPa	ISO 178
Flexural strength	325 / 220	MPa	ISO 178
Flexural strength (120°C)	170	MPa	ISO 178
Flexural strength (160°C)	140	MPa	ISO 178
Flexural strength (180°C)	8	MPa	ISO 178
Flexural strength (200°C)	8	MPa	ISO 178
Charpy impact strength (+23°C)	95 / 100	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength (-30°C)	75 / 85	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / 21	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength (+23°C)	14 / 21	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength (-40°C)	12 / 12	kJ/m <sup>2</sup>	ISO 180/1A

### *THERMAL PROPERTIES*

#### *DRY / COND*

Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.25 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.5 / *	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.5 / *	mm	IEC 60695-11-10
UL recognition	Yes / *	—	—
Relative Temperature Index – electrical	65	°C	UL746B
RTI electrical (Thickness (1) tested)	1.5	mm	UL746B
Thermal Index 5000 hrs	177	°C	IEC 60216/ISO 527-1/-2

### *ELECTRICAL PROPERTIES*

#### *DRY / COND*

Volume resistivity	1E12 / 1E8	Ohm*m	IEC 62631-3-1
--------------------	------------	-------	---------------

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

## Property Data

# Stanyl® TW200F8

Print Date: 2024-03-27

<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Electric strength	30 / 20	kV/mm	IEC 60243-1
Comparative tracking index	300 / -	V	IEC 60112
Relative permittivity (100Hz)	4.3 / 16	-	IEC 62631-2-1
Relative permittivity (1 MHz)	4 / 4.7	-	IEC 62631-2-1
<b><i>OTHER PROPERTIES</i></b>	<b><i>DRY / COND</i></b>		
Humidity absorption	2.2 / *	%	Sim. to ISO 62
Density	1510 / -	kg/m <sup>3</sup>	ISO 1183

All the trademarks mentioned here are trademarks of Envalior.

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.

Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.

Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.

Copyright © Envalior 2024. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.