

Novamid[®] 1017GH33 BK37A

PA6–GF33

% Glass Reinforced, Heat Stabilized, Injection Molding

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.3 / *	%	ISO 294–4
Molding shrinkage (normal)	1 / *	%	ISO 294–4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	10200 / 6000	MPa	ISO 527–1/–2
Stress at break	175 / 120	MPa	ISO 527–1/–2
Strain at break	2.9 / 4.5	%	ISO 527–1/–2
Flexural modulus	9200 / 5700	MPa	ISO 178
Flexural strength	280 / 175	MPa	ISO 178
Charpy impact strength (+23°C)	83 / 94	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / 26	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	204 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.6 / *	E–4/°C	ISO 11359–1/–2
OTHER PROPERTIES			
	DRY / COND		
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1380 / –	kg/m ³	ISO 1183

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