

Novamid® ID 1030

PA6/66

3D printing grade

Print Date: 2018-12-13

Properties	Typical Data	Unit	Test Method
Thermal properties			
	dry / cond		
Melting temperature (10°C/min)	200 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	51 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	84 / *	°C	ISO 75-1/-2
Other properties			
	dry / cond		
Water absorption	13 / *	%	Sim. to ISO 62
Humidity absorption	3.8 / *	%	Sim. to ISO 62
Density	1110 / -	kg/m ³	ISO 1183
Material specific properties			
	Value		
Maximum tensile stress (3D printed tensile bars) 45°-45°	37	MPa	ISO 527-1/-2
Tensile modulus (3D printed tensile bars) 45°-45°	860	MPa	ISO 527-1/-2
Elongation at break (3D printed tensile bars) 45°-45°	110	%	ISO 527-1/-2

Akulon®, Arnite®, Arnitel®, EcoPaXX®, ForTii®, Novamid®, Stanyl® and Xytron™ are trademarks of DSM.

All information supplied by or on behalf of DSM in relation to its products, whether in the nature of data, recommendations or otherwise, is supported by research and, in good faith, believed reliable, but DSM assumes no liability and makes no warranties of any kind, express or implied, including, but not limited to, those of title, merchantability, fitness for a particular purpose or non-infringement or any warranty arising from a course of dealing, usage, or trade practice whatsoever in respect of application, processing or use made of the aforementioned information, or product. The user assumes all responsibility for the use of all information provided and shall verify quality and other properties or any consequences from the use of all such information.

Typical values are indicative only and are not to be construed as being binding specifications. This document replaces all previous versions relating to this subject.

Copyright © DSM 2018. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of DSM.