

EcoPaXX[®] Q-E7300

PA410-I

Tube Extrusion

Print Date: 2024-03-27

Sustainability

Bio-based

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	2.8 / *	%	ISO 294-4
Molding shrinkage (normal)	1.8 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	1900 / 900	MPa	ISO 527-1/-2
Nominal strain at break	30 / >50	%	ISO 527-1/-2
Yield stress	50 / 35	MPa	ISO 527-1/-2
Yield strain	5 / 20	%	ISO 527-1/-2
Tensile modulus (120°C)	330 / -	MPa	ISO 527-1/-2
Tensile modulus (160°C)	220	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	65 / 75	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	20 / 20	kJ/m ²	ISO 179/1eA
Flexural modulus	1750 / 950	MPa	ISO 178
Flexural strength	70 / 40	MPa	ISO 178
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	250 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	75 / *	°C	ISO 75-1/-2

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Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Temp. of deflection under load (0.45 MPa)	140 / *	°C	ISO 75-1/-2
<i>OTHER PROPERTIES</i>		<i>DRY / COND</i>	
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1050 / -	kg/m ³	ISO 1183

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