

Arnitel® EL430 TPC-ET

Injection Molding, Food Contact Quality

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| PROPERTIES | TYPICAL DATA | UNIT | TEST METHOD |
|--------------------------------|--------------|-----------|----------------|
| RHEOLOGICAL PROPERTIES | VALUE | | |
| Melt volume-flow rate | 33 | cm³/10min | ISO 1133 |
| Temperature | 230 | °C | ISO 1133 |
| Load | 2.16 | kg | ISO 1133 |
| | | | |
| MECHANICAL PROPERTIES | VALUE | | |
| Shore D Hardness (3s) | 33 | | ISO 868 |
| Shore A Hardness (3s) | 92 | _ | ISO 868 |
| Tensile modulus | 47 | MPa | ISO 527-1/-2 |
| Stress at break | 18 | MPa | ISO 527-1/-2 |
| Nominal strain at break | 785 | % | ISO 527-1/-2 |
| | | | |
| THERMAL PROPERTIES | VALUE | | |
| Melting temperature (10°C/min) | 160 | °C | ISO 11357-1/-3 |
| | | | |
| OTHER PROPERTIES | VALUE | | |
| Density | 1130 | kg/m³ | ISO 1183 |

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