

Arnite® A06 700

PET

Very High Viscosity, Improved Impact, Extrusion, Food Contact Quality

Print Date: 2024-03-27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	VALUE		
Melt volume-flow rate	7.5	cm³/10min	ISO 1133
Temperature	270	°C	ISO 1133
Load	2.16	kg	ISO 1133
THERMAL PROPERTIES	VALUE		
Melting temperature (10°C/min)	255	°C	ISO 11357-1/-3
OTHER PROPERTIES	VALUE		
Humidity absorption	0.3	%	Sim. to ISO 62
Density	1400	kg/m³	ISO 1183
MATERIAL SPECIFIC PROPERTIES	VALUE		
RSV m-cresol, 1g/100ml	2.1	_	Envalior Method
RHEOLOGICAL CALCULATION PROPERTIES	VALUE		
Thermal conductivity of melt	0.205	W/(m K)	
Spec. heat capacity melt	2050	J/(kg K)	

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