Property Data

Envalior
Imagine the Future

Akulon® K224-LG6 /E

PA6-GF30

30% Glass Reinforced, Injection Molding, Improved UV-stability

Print Date: 2024-03-27

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	DRY / COND		
Molding shrinkage (parallel)	0.2 / *	%	ISO 294-4
Molding shrinkage (normal)	1.1 / *	%	ISO 294-4
MECHANICAL PROPERTIES	DRY / COND		
Tensile modulus	9800 / 6000	MPa	ISO 527-1/-2
Stress at break	195 / 110	MPa	ISO 527-1/-2
Strain at break	3.6 / 7	%	ISO 527-1/-2
Flexural modulus	9200 / 5300	MPa	ISO 178
Flexural strength	290 / 165	MPa	ISO 178
Tensile modulus (200°C)	2500	MPa	ISO 527-1/-2
Stress at break (200°C)	47	MPa	ISO 527-1/-2
Strain at break (200°C)	12.8	%	ISO 527-1/-2
Charpy impact strength (+23°C)	90 / 110	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	75 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 25	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	11 / 11	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2

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PROPERTIES	*TYPICAL DATA*	*UNIT*	*TEST METHOD*
ELECTRICAL PROPERTIES	***DRY / COND***		
Relative permittivity (100Hz)	3.5 / 20	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3.3 / 5	-	IEC 62631-2-1
Dissipation factor (100 Hz)	50 / 3000	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	150 / 1200	E-4	IEC 62631-2-1
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 62631-3-1
Surface resistivity	- / 1E13	Ohm	IEC 62631-3-2
Electric strength	30 / 25	kV/mm	IEC 60243-1
Comparative tracking index	* / 500	V	IEC 60112
OTHER PROPERTIES	***DRY / COND***		
Water absorption	6.3 / *	%	Sim. to ISO 62
Humidity absorption	1.9 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m³	ISO 1183

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