

# Akulon<sup>®</sup> F136–DH

## PA6

High Viscosity, Nucleated, Heat Stabilized, Tube Extrusion

Print Date: 2024–04–10

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
<b>MECHANICAL PROPERTIES</b>			
	VALUE		
Tensile modulus	3150	MPa	ISO 527–1/–2
Nominal strain at break	45	%	ISO 527–1/–2
Yield stress	85	MPa	ISO 527–1/–2
Yield strain	4	%	ISO 527–1/–2
Charpy impact strength (+23°C)	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength (+23°C)	5.5	kJ/m <sup>2</sup>	ISO 179/1eA
<b>THERMAL PROPERTIES</b>			
	VALUE		
Melting temperature (10°C/min)	220	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	60	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	170	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	1	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	1.5	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	3	mm	IEC 60695–11–10
<b>ELECTRICAL PROPERTIES</b>			
	VALUE		
Relative permittivity (100Hz)	3.4	–	IEC 62631–2–1
Relative permittivity (1 MHz)	3.1	–	IEC 62631–2–1
Dissipation factor (100 Hz)	65	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	165	E–4	IEC 62631–2–1
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1

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## Property Data

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<i>PROPERTIES</i>	<i>TYPICAL DATA</i>	<i>UNIT</i>	<i>TEST METHOD</i>
Electric strength	25	kV/mm	IEC 60243–1
Comparative tracking index	600	V	IEC 60112
<b><i>OTHER PROPERTIES</i></b>			
	<i>VALUE</i>		
Water absorption	9.5	%	Sim. to ISO 62
Humidity absorption	2.5	%	Sim. to ISO 62
Density	1130	kg/m <sup>3</sup>	ISO 1183
<b><i>MATERIAL SPECIFIC PROPERTIES</i></b>			
	<i>VALUE</i>		
Viscosity number	245	cm <sup>3</sup> /g	ISO 307, 1157, 1628

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